

# Product Evaluation Report

Rule 61G20-3 F.A.C. | Report No. 2400 | Project No. 415-0316 | 10/21/15 | Page 1 of 8

Manufacturer  
Solatube International, Inc  
2210 Oak Ridge Way  
Vista, CA 92081

Product Series, Model and/or Description  
Solatube SolaMaster® Series Models 330 DS-O and 330 DS-C TDD  
Solatube SolaMaster® Series Models 750 DS-O and 750 DS-C TDD

**Code:** Current Edition of the Florida Building Code including the 5<sup>th</sup> Edition (2014) FBC.

## Compliance Methods:

- Product Approval Rule 61G20-3.005(1)(d) – Product Evaluation Report by a Licensed Professional Engineer

**Product Description:** Products covered by this evaluation include the following.

- Solatube SolaMaster® Series Models 330 DS-O and 330 DS-C TDD (21 inch Tube Dia. - “O” and “C” designation refers to Open (O) and Closed (C) ceiling configurations)
- Solatube SolaMaster® Series Models 750 DS-O and 750 DS-C TDD (21 inch Tube Dia. - “O” and “C” designation refers to Open (O) and Closed (C) ceiling configurations)

**Product Testing Results:** testing by Architectural Testing, Inc. (Fresno, CA) – Testing show below includes other Solatube Models not included in this evaluation (specifically the 190 DS and 290 DS)

- 97759.01-30-44-R2
  - 330 DS-O & C, 750 DS-O & C and 290 DS
    - AAMA/WDMA/CSA 101/I.S.2/A440-08
    - DP = +/-70 psf, SF = 3 for negative and 2 for positive test pressures
    - Water penetration tested; WTP = 12.11 psf (equates to + 80 psf DP)
    - Air Infiltration tested; 1.57 psf
- 97756.01-301-26-R0
  - 330 DS-O and 750 DS-O
    - ASTM E 283-04
    - ASTM E 547-00
    - ASTM E 331-00
    - ASTM E 330-02
  - 330 DS-C and 750 DS-C
    - ASTM E 283-04
    - ASTM E 547-00
    - ASTM E 331-00
  - DP = +/-70 psf, SF = 3 for negative and 2 for positive test pressures
  - Water penetration tested; WTP = 12 psf (equates to + 80 psf DP)
  - Air Infiltration tested; 1.57 psf
- 81605 01-301-26-R1
  - 160 DS (Cyro)
    - ASTM E 283-04
  - 290 DS (Cyro)
    - ASTM E 283-04
    - ASTM E 547-00
    - ASTM E 331-00
    - ASTM E 330-02
  - 330DS-O (Arkema)
    - ASTM E 283-04
    - ASTM E 547-00
    - ASTM E 331-00



# Product Evaluation Report

Rule 61G20-3 F.A.C. | Report No. 2400 | Project No. 415-0316 | 10/21/15 | Page 2 of 8

- ASTM E 330-02
  - 330DS-O (Cyro)
    - ASTM E 330-02
  - 330DS-C (Cyro and Arkema)
    - ASTM E 283-04
    - ASTM E 547-00
    - ASTM E 331-00
  - 750DS-O (Arkema)
    - ASTM E 283-04
    - ASTM E 547-00
    - ASTM E 331-00
    - ASTM E 330-02
  - 750DS-O (Cyro)
    - ASTM E 330-02
  - 750DS-C (Arkema)
    - ASTM E 283-04
    - ASTM E 547-00
    - ASTM E 331-00
  - DP = +/-70 psf, SF = 3 for negative and 2 for positive test pressures
  - Water penetration tested; WTP = 12 psf (equates to + 80 psf DP)
  - Air Infiltration tested; 1.57 psf
- 81604.01-301-26-R2
  - 160 DS
    - ASTM E283-04
  - 290 DS
    - ASTM E 283-04
    - ASTM E 547-00
    - ASTM E 331-00
    - ASTM E 330-02
  - 330 DS-0
    - ASTM E 283-04
    - ASTM E 547-00
    - ASTM E 331-00
    - ASTM E 330-02
  - 330 DS-C
    - ASTM E 283-04
    - ASTM E 547-00
    - ASTM E 331-00
  - DP = +70/-70 psf, SF = 3 for negative and 2 for positive test pressures
  - Water penetration tested; WTP = 10.7 psf (equates to + 70 psf DP)
  - Air Infiltration tested; 1.57 psf
- 55997.01-301-26-R2
  - 330 DS-O & C
    - ASTM E 283-99
    - ASTM E 547-00
    - ASTM E 331-00
    - ASTM E 330-02
  - DP = +110/-110 psf, SF = 3 for negative and 2 for positive test pressures
  - Water penetration tested; WTP =12 psf (equates to + 80 psf DP)
  - Air Infiltration tested; 1.57 psf



# Product Evaluation Report

Rule 61G20-3 F.A.C. | Report No. 2400 | Project No. 415-0316 | 10/21/15 | Page 3 of 8

**Product Installation Instructions:** See the following manufacturer's product drawings included with this product approval document.

- 160 DS and 290 DS
  - 160-290-ESR, Product Details
- 160 DS
  - 160-PF-HC-STD, Product Drawing
- 290 DS
  - 290-PF-HC-STD, Product Drawing
  - 290-6F-BDECK, Commercial Roof Assembly Detail
  - 290-6F-TYPE II\_III, TYPE II & III Roof Assembly Detail
  - 290-CURB-BDECK, Commercial Roof Assembly Detail
  - 290-CURB-TYPE II-III, TYPE II & III Roof Assembly Detail
  - 290-PF-TYPE IV, Type IV (T & G) Roof Assembly Detail
- 330 DS-C & O
  - 330DS-CF-HC, Curb Mount Product Drawing
  - 330DS-SF-HC, Hard Ceiling Product Drawing
- 750 DS-C & O
  - 750S-CF-HC, Curb Mount Product Drawing
  - 750DS-SF-HC, Hard Ceiling Product Drawing
  - 750-11F-BDECK, Commercial Roof Assembly Detail
  - 750-11F-TYPE II & III, TYPE II & III Roof Assembly Detail
  - 750-CURB-BDECK, Commercial Roof Assembly Detail
  - 750-CURB-TYPE II\_III, TYPE II & III Roof Assembly Detail
  - 750-SF-TYPE IV, Type IV (T & G) Roof Assembly Detail

## Performance Testing:

- AAMA/WDMA/CSA 101/I.S.2/A440-08, North American Fenestration Standard/Specification for windows, doors, and skylights.
- ASTM E283-04 & 99, Standard Test Method for Determining Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen
- ASTM E330-02, Standard Test Method for Structural Performance of Exterior windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference.
- ASTM E331-00, Standard Test Method for Water Penetration of Exterior Windows, Skylights, Doors, and Curtain Walls by Uniform Static Air Pressure Difference
- ASTM E547-00, Standard Test Method for Water Penetration of Exterior Windows, Skylights, Doors, and Curtain Walls by Cyclic Static Air Pressure Difference



# Product Evaluation Report

Rule 61G20-3 F.A.C. | Report No. 2400 | Project No. 415-0316 | 10/21/15 | Page 4 of 8

## Plastics Testing:

The 5th Edition (2014) Florida Building Code, Section 2606.4 defines requirements for Approved Plastics. The following table summarizes plastics testing for applicable components. See Reference 3.b for Code Conformance Evaluation to the 5th Edition (2014) FBC for the testing standards mentioned below.

DIFFUSER PANEL testing for Polycarbonate Sheet					
Attribute	Report Reference	ASTM	Result	Acceptance Criteria	Code Section
Rate of Burning	2.h.i	ASTM D635-74	CC2	CC1 or CC2	2606.4, 2614.2
Self-Ignition Temperature	2.h.ii	ASTM D1929-68(1975)	896°F	≥ 650°F	
Smoke Density	2.h.iii	ASTM D2843-93	38	≤ 75	
<b>Conclusion: ACCEPTABLE</b>					

OUTER DOME, OPEN CEILING DIFFUSER DRESS RING, TRANSITION BOX, NATURAL EFFECT LENS TAB, EFFECT LENS RETAINER RING testing for Acrylic PMMA (Poly(methyl methacrylate))					
Attribute	Report Reference	ASTM	Result	Acceptance Criteria	Code Section
Outdoor Exposure	2.b.i	ASTM G155-05a and D638-03	9.25%	+/- 10% difference in tensile strength	2614.2
Rate of Burning	2.b.ii	ASTM D635-06	CC2	CC1 or CC2	2606.4, 2614.2
Self-Ignition Temperature	2.b.iii	ASTM D1929-96	982°F	≥ 650°F	
Smoke Density	2.b.iv	ASTM E84-06	400	≤ 450	
<b>Conclusion: ACCEPTABLE</b>					

INNER DOME, Polycarbonate testing					
Attribute	Report Reference	ICC-ES Report	Result	Acceptance Criteria	Code Section
Rate of Burning	2.d.i	ICC-ES Report No. ER-3286	CC1	CC1 or CC2	2606.4, 2614.2
Self-Ignition Temperature	2.d.i		Conformance per ICC-ES ER-3286	≥ 650°F	
Smoke Density	2.d.i		≤ 450		
<b>Conclusion: ACCEPTABLE</b>					

OPEN CEILING DIFFUSER DRESS RING TRANSITION BOX, NATURAL EFFECT LENS TAB, EFFECT LENS RETAINER RING (19) testing for Acrylic PMMA (Poly(methyl methacrylate))					
Attribute	Report Reference	ICC-ES Report	Result	Acceptance Criteria	Code Section
Rate of Burning	2.f.i & 2.f.ii	ICC-ES ER-1084 and ESR-1653	CC2	CC1 or CC2	IBC - 2606.4 has same requirements as 5th Edition (2014) FBC 2606.4, 2614.2
Self-Ignition Temperature	2.f.i & 2.f.ii		Conformance per ICC-ES ER-1084 and ESR-1653	≥ 650°F	
Smoke Density	2.f.i & 2.f.ii		≤ 450		
<b>Conclusion: ACCEPTABLE</b>					



# Product Evaluation Report

DIFFUSER PANEL and NATURAL EFFECT LENS testing for Acrylic PMMA (Poly(methyl methacrylate))					
Attribute	Report Reference	ASTM	Result	Acceptance Criteria	Code Section
Rate of Burning	2.g.i	ASTM D635-06	CC2	CC1 or CC2	2606.4, 2614.2
Self-Ignition Temperature	2.g.ii	ASTM D1929-96	992°F	≥ 650°F	
Smoke Density	2.g.iii	ASTM E84-06	350	≤ 450	
<b>Conclusion: ACCEPTABLE</b>					

## References:

1. Product Installation Instructions. See the following manufacturer's product drawings included with this product approval document.
  - a. 330 DS-C & O
    - i. 330DS-CF-HC, Curb Mount Product Drawing
  - b. 330 DS-C & O
    - i. 330DS-SF-HC, Hard Ceiling Product Drawing
  - c. 750 DS-C & O
    - i. Xxxxxx Product Drawing
    - ii. 750-11F-BDECK, Commercial Roof Assembly Detail
    - iii. 750-11F-TYPE II & III, TYPE II & III Roof Assembly Detail
    - iv. 750-CURB-BDECK, Commercial Roof Assembly Detail
    - v. 750-CURB-TYPE II\_III, TYPE II & III Roof Assembly Detail
    - vi. 750-SF-TYPE IV, Type IV (T & G) Roof Assembly Detail
  
2. Testing
  - a. Performance Testing, Architectural Testing, Inc. (Fresno, CA)
    - i. 97759.01-30-44-R2 for 330 DS-O & C, 750 DS-O & C and 290 DS
    - ii. 97756.01-301-26-R0 for 330 DS-O & C and 750 DS-O & C
    - iii. 81605 01-301-26-R1 for 160 DS, 290 DS, 330DS-O, 330DS-C, 750DS-O and 750DS-C
    - iv. 81604.01-301-26-R2 for 160 DS, 290 DS, 330DS-O and 330DS-C
    - v. 55997.01-301-26-R2 for 330 DS-O & C
  - b. OUTER DOME, OPEN CEILING DIFFUSER DRESS RING, TRANSITION BOX, NATURAL EFFECT LENS TAB, EFFECT LENS RETAINER RING testing for Acrylic PMMA (Poly(methyl methacrylate))
    - i. Intertek Test Report No. 3143957-004, dated 9/24/08, testing to ASTM G155-05a and D638-08 in accordance with ASTM D2565-99.
    - ii. SGS Test Report No. 177:013002-01-R1, dated 6/10/08, testing to ASTM D635-06.
    - iii. SGS Test Report No. 177:013002-02-R1, dated 6/10/08, testing to ASTM D1929-96.
    - iv. SWRI Test Report No. 01.12693.01.139, dated 4/5/07, testing to ASTM E84-06.
  - c. Not used.
  - d. INNER DOME, Polycarbonate testing
    - i. ICC-ES Report No. ER-3286 demonstrates compliance to I-Codes. I-Codes and 5th Edition (2014) FBC requirements same.
  - e. Not used.



# Product Evaluation Report

Rule 61G20-3 F.A.C. | Report No. 2400 | Project No. 415-0316 | 10/21/15 | Page 6 of 8

- f. OPEN CEILING DIFFUSER DRESS RING TRANSITION BOX, NATURAL EFFECT LENS TAB, EFFECT LENS RETAINER RING testing for Acrylic PMMA (Poly(methyl methacrylate))
    - i. ICC-ES Report No. ER-1084 demonstrates compliance to I-Codes for use in skylight applications. I-Codes and 5th Edition (2014) FBC requirements same.
    - ii. ICC-ES Report No. ESR-1635 demonstrates compliance to I-Codes for use in skylight applications. Report No. ESR-1635 and 5th Edition (2014) FBC requirements same based on review of documented results.
  - g. DIFFUSER PANEL and NATURAL EFFECT LENS testing for Acrylic PMMA (Poly(methyl methacrylate))
    - i. SGS Test Report No. 177:013002-03-R1, dated 6/10/08, testing to ASTM D635-06.
    - ii. SGS Test Report No. 177:013002-04-R1, dated 6/10/08, testing to ASTM D1929-96.
    - iii. SWRI Test Report No. 01.13536.01.060, dated 1/30/08, testing to ASTM E84-06.
  - h. DIFFUSER PANEL testing for Polycarbonate
    - i. SGS Test Report No. 153367-2, dated 4/2/01, testing to ASTM D635-74.
    - ii. SGS Test Report No. 153367-1, dated 4/2/01, testing to ASTM D1929-68(1975).
    - iii. SGS Test Report No. 153367-3, dated 4/2/01, testing to ASTM D2843-93.
3. Reports:
- a. Engineering Analysis: Anchorage and product verification has been substantiated by calculation prepared, signed and sealed by Robert J. Amoruso, P.E. in accordance with the current edition of the Florida Building Code.
  - b. Equivalency Evaluation No. 2400-EER, signed and sealed by Robert J. Amoruso, P.E. in accordance with the current edition of the Florida Building Code.
4. 5th Edition (2014) Florida Building Code & 5th Edition (2014) Florida Residential Code
- a. Testing and Labeling Requirements
    - i. Section 1710.6 – Skylights and Sloped Glazing
    - ii. Section 2405 – Sloped Glazing and Skylights
    - iii. Section 2410.4 – Product Approval Required
    - iv. Section 2610 – Light-Transmitting Plastic Skylight Glazing
    - v. Section 2610.2 – Light-Transmitting Plastic Skylight Glazing, Mounting
    - vi. Section R308.6 – Skylights and Sloped Glazing
  - b. Glazing Requirements
    - i. Section 2405.1 – Sloped Glazing and Skylights - Scope
    - ii. Section 2405.2 – Allowable Glazing Materials and Limitations
    - iii. Section R308.6 – Skylights and Sloped Glazing
  - c. Plastics Requirements
    - i. Section 2606.4 – Specifications, Light-transmitting plastics



# Product Evaluation Report

## Limitations & Conditions of Use:

- This product has not been evaluated for use inside the HVHZ (High Velocity Hurricane Zone)
- This product is not Impact Resistance.
- Refer to Table 1 below for Maximum Design Pressures
- Refer to Table 2 below for installation Anchorage Schedule
- Site wind pressures shall be determined by a licensed professional engineer in accordance with the current edition of the Florida Building Code and/or ASCE 7-10 for components and cladding based on allowable stress design.
- Site conditions not covered in this product evaluation document are subject to additional engineering analysis by a licensed professional engineer or registered architect as required by the authority having jurisdiction.
- Adequacy of the existing structural substrates as a main wind force resisting system capable of withstanding and transferring applied product loads to the foundation is the responsibility of the licensed professional engineer or registered architect acting as the design professional of record for the project of installation.

**Table 1 – Maximum Allowable Design Pressures<sup>2</sup>**

Model Series	Model No	Dia. (inch)	Dome Thickness (inch)	Wind Loads <sup>3</sup> (psf)
Solatube SolaMaster® Series	330 DS-O	21	0.168	+70 -70
	330 DS-C	21	0.168	
	750 DS-O	21	0.210	
	750 DS-C	21	0.210	

1. Positive (+) loads are directed inward; negative (-) are directed outward.
2. All positive design pressures were tested to a safety factor of 2. All negative design pressures were tested to a safety factor of 3.
3. Allowable design loads for consideration of water penetration are limited to those values indicated above.

**Table 2 - Anchorage Schedule**

Model Numbers	Anchorage	Substrate	Anchor Description and Quantity
330 DS-O 330 DS-C 750 DS-O 750 DS-C	Metal Flange to wood curb	SPF (S.G. ≥ .42) wood curb	Qty 16 #10 x 2" Screw
	Metal Flange to wood deck	5/8" Type 2 Plywood	Qty 16 #10 x 2" Screw
	Metal Flange to Metal Deck	22 gauge steel 33ksi Min Yield	Qty 16 #10 TEKS
	Alum Flange to Metal Deck (Non-Corrugated Roof Type)	26 gauge steel Roof Deck	Qty 16 4.8mm Zinc-Coated Steel

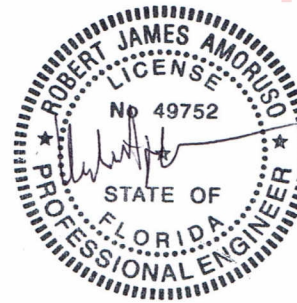


# Product Evaluation Report

Rule 61G20-3 F.A.C. | Report No. 2400 | Project No. 415-0316 | 10/21/15 | Page 8 of 8

## Certificate of Independence per Product Approval Rule 61G20-3.009

PTC Product Design Group, LLC and Robert J. Amoruso, P.E. does not have, nor will acquire, any financial interest in the company manufacturing or distributing product(s) covered by this Product Evaluation Report. PTC Product Design Group, LLC and Robert J. Amoruso, P.E. do not have, nor will acquire any financial interest in any other entity involved in the approval process or testing of the product(s) covered by this Product Evaluation Report.



Digitally signed by  
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Evaluated by:  
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